

4. Cylinder Block Set

S/N	Part number	Part name	Qty.	S/N	Part number	Part name	Qty.
1	Q1821055	Hexagon flange bolt-fine rod	9	12	Q1841020	Hexagon flange bolt	1
2	1002056-81D	Seat, oil seal (FR), crankshaft	1	13	1002061-81D	Gear chamber hood-flywheel housing	1
3	1002032-81D	Main bearing shell (LWR)	7		1002061A81D		
	(1002035A81DA)			14	Q1841090	Hexagon flange bolt	2
4	1002031-81D	Woodruff key	7	15	Q18214110	Hexagon flange bolt-fine rod	1
	(1002034-81D)			16	1002044-81D	Rear lug-engine	1
5	1002010-81D	Cylinder block component	1	17	Q1840612	Hexagon flange bolt	2
6	1002017-81D	O-ring rubber seal	12	18	1002068-29D	Flywheel housing rubber plug	1
7	1002019-81D	O-ring rubber seal	6		(1002068B29D)		
8	1002016-81D	Cylinder liner	6	19	Q2140606	Cross-recessed pan-head screw	2
	(1002016-81DG)			20	1002066-29D	Pointer-flywheel housing	1
	(1002016-81DY)			21	Q18214130	Hexagon flange bolt-fine rod	1
9	Q541026	Nameplate rivet	4	22	Q1841230	Hexagon flange bolt	2
10	1002091-29D	Nameplate	1	23	Q1201035F3	Stud	12
	(1002091A621-0000Y)			24	Q18214120	Hexagon flange bolt-fine rod	10
11	1002076-81D	Cover plate, hood, gear chamber	1	25	1002067-29D	Cover plate-flywheel housing	1

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S/N	Part number	Part name	Qty.	S/N	Part number	Part name	Qty.
26	Q1840816	Hexagon flange bolt	2				
27	Q1841025	Hexagon flange bolt	6				
28	1002036-53D	Thrust lining	4				
29	1002214-81D	Bolt-piston cooling nozzle assembly	6				
30	1002210-81D	Piston cooling nozzle assembly	6				
	(1002200-81D)						
	(1002200-81DZ)						
31	Q1840820	Hexagon flange bolt	2				
32	1002461-M80-0000	Cover plate-speed sensor	1				
33	Q1840616	Hexagon flange bolt	1				

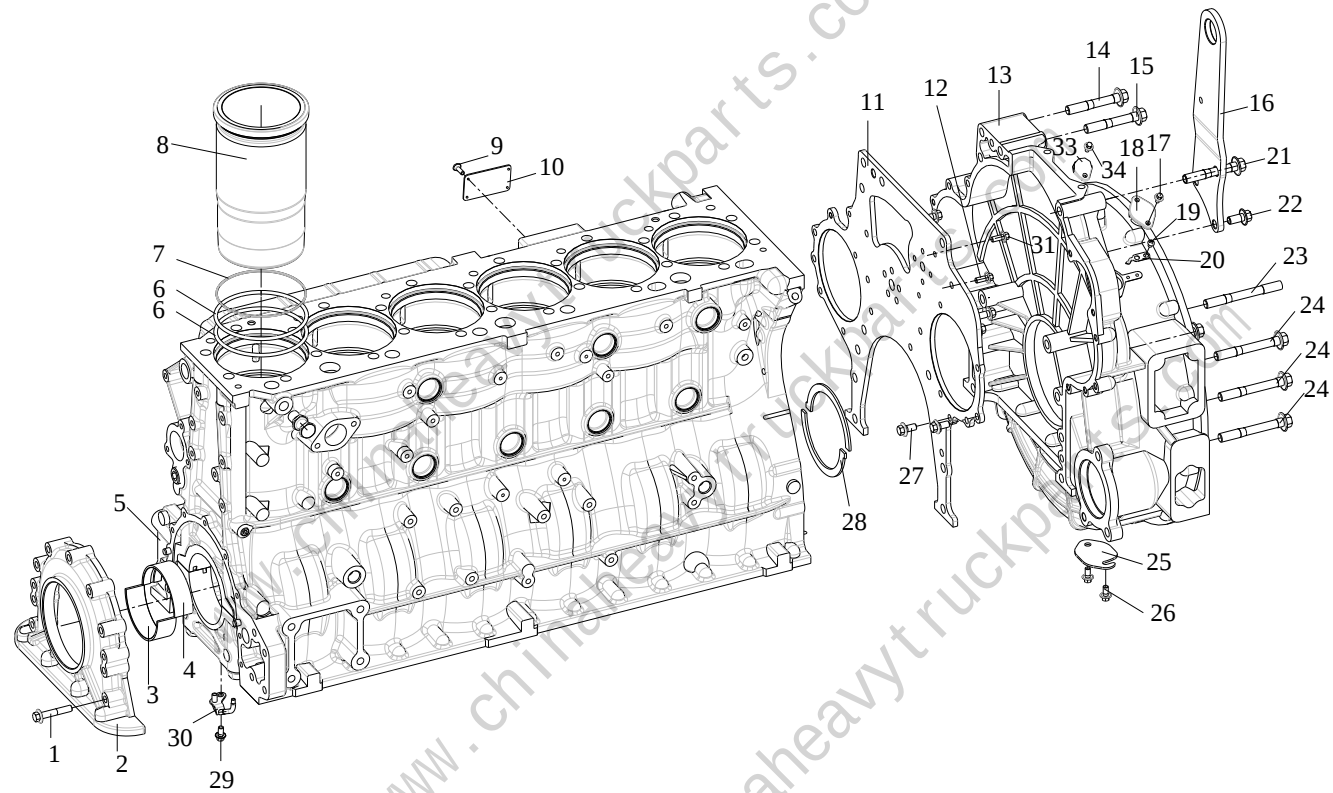


Fig. 4 Cylinder block set

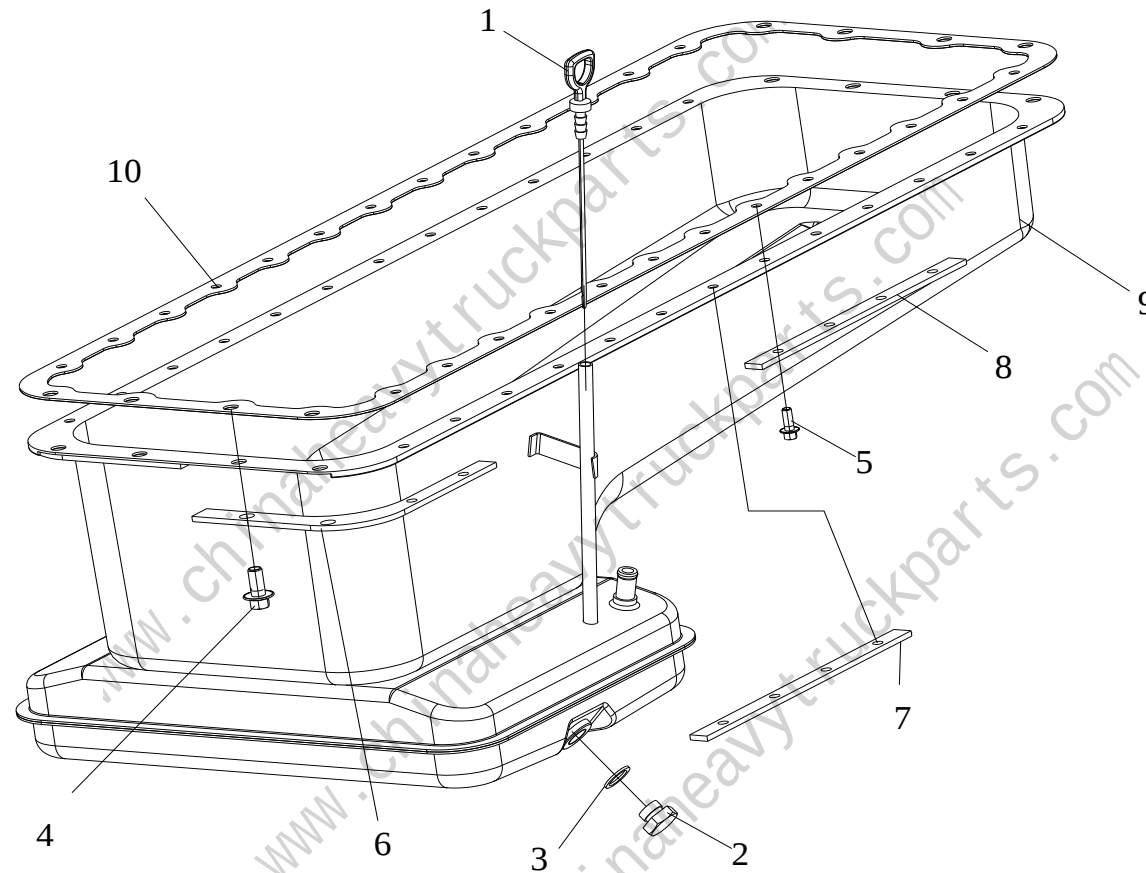


Fig. 15 Engine oil pan