

7. Cylinder Head Assembly

S/N	Part number	Part name	Qty.	S/N	Part number	Part name	Qty.
1	Q1841045	Hexagon flange bolt	14		(Q72248)		
2	Q522058	Cylindrical pin	7	14	CQ72222	Bowl plug	13
3	1003071-81D	Camshaft bearing shell cover (UPR)-1st to 6th	6		(Q72222)		
4	1003079-81D	Locating pin	14	15	1003013-81D	Seat ring, exhaust valve	12
5	1003072-81D	Bearing shell (UPR), camshaft	7	16	1003012-81D	Seat ring, intake valve	12
6	1003073-81D	Bearing shell (LWR), camshaft	7	17	Q61903	Hexagon socket tapered plug	2
7	1003014-81D	Valve guide pipe	24	18	CQ 39608	Hexagon flange nut	4
8	1003016-81D	Copper bush, injector	6		Q32008		
9	1003018-53D	O-ring	6	19	1008071-76A	Stud	4
	(1003018A53D)				(1008071-821-076 A)	Stud-air heater	
10	1003011-81D	Cylinder head	1	20	1008026-81D	Gasket-intake adapter	2
11	1003076-81D	Camshaft bearing shell cover (UPR)-7th	1				
	(1003076A81D)						
12	CQ72226	Bowl plug	20				
	(Q72226)						
13	CQ72248	Bowl plug	8				

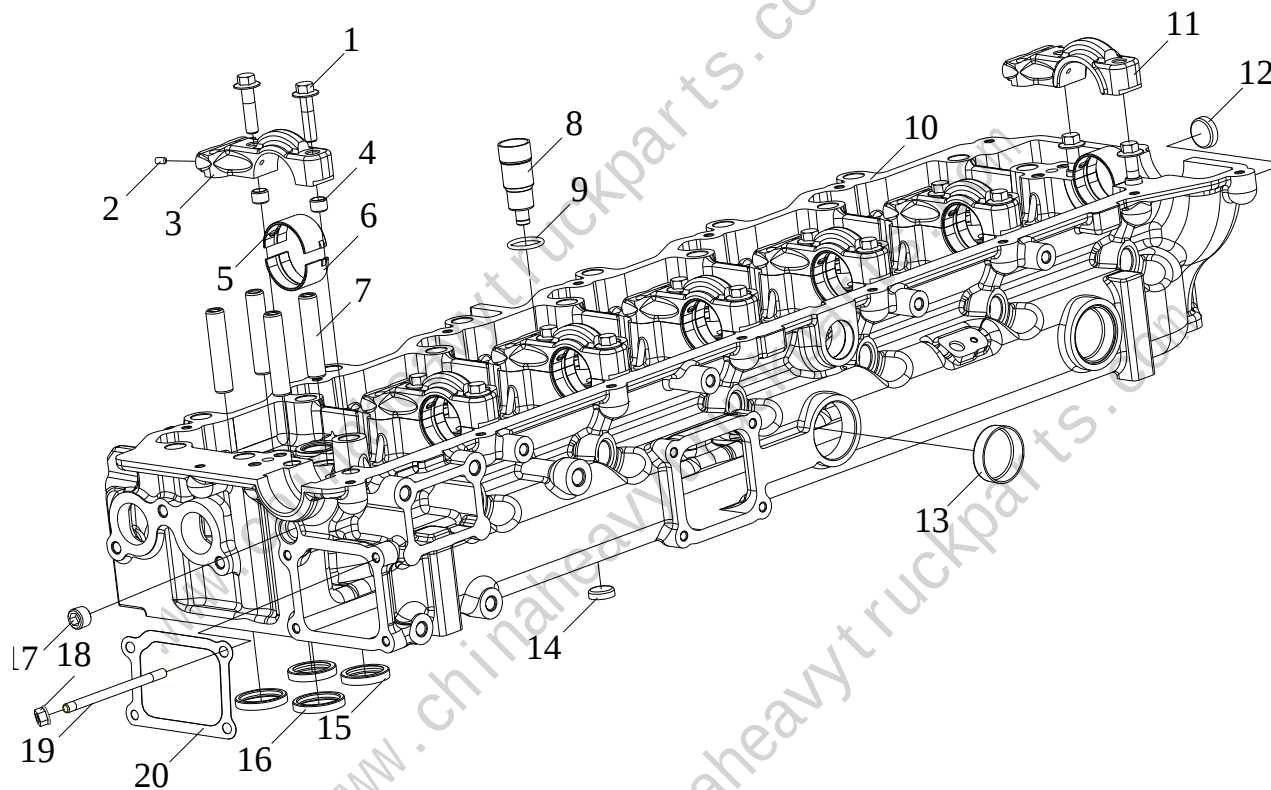


Fig. 7 Cylinder head assembly