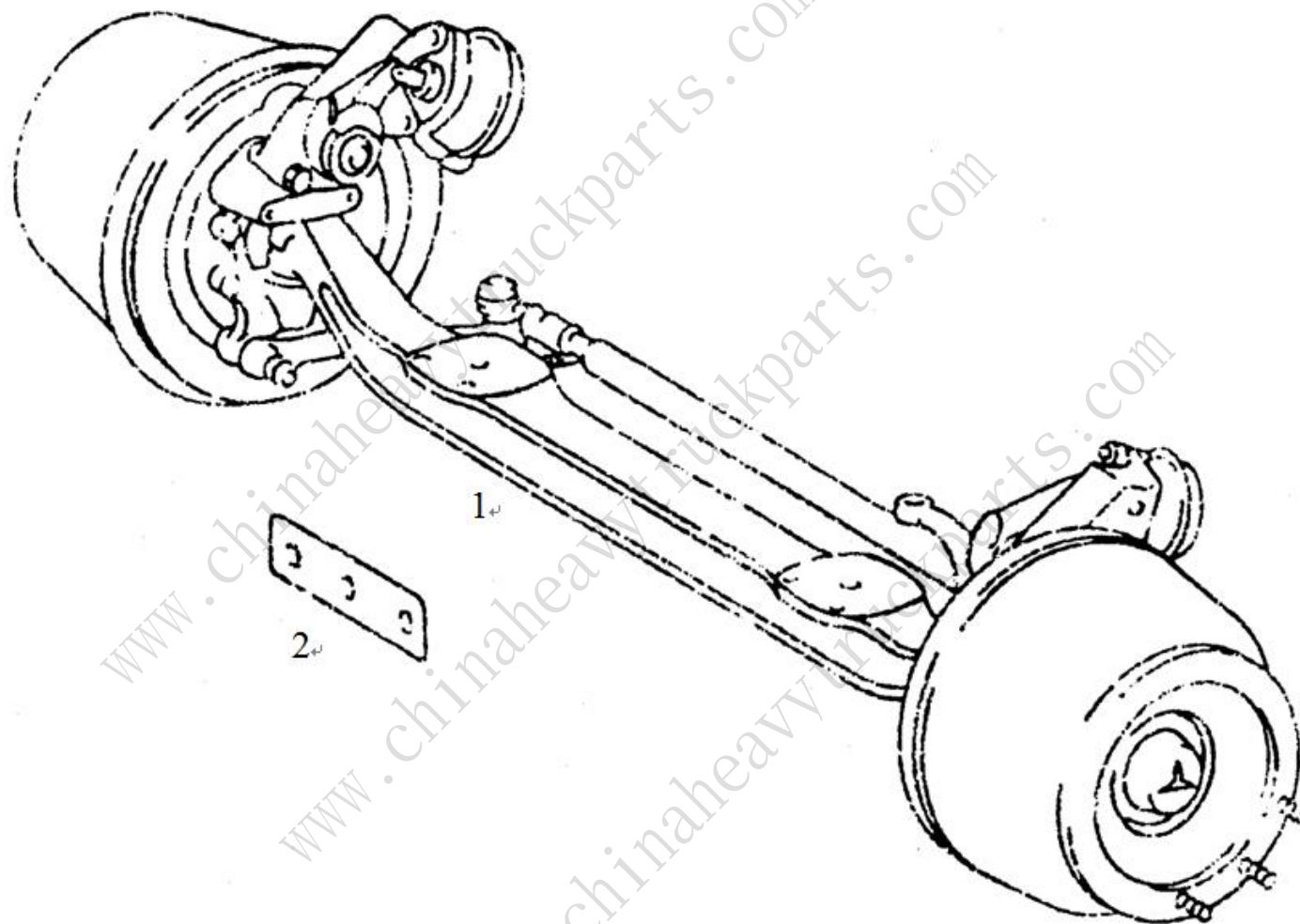
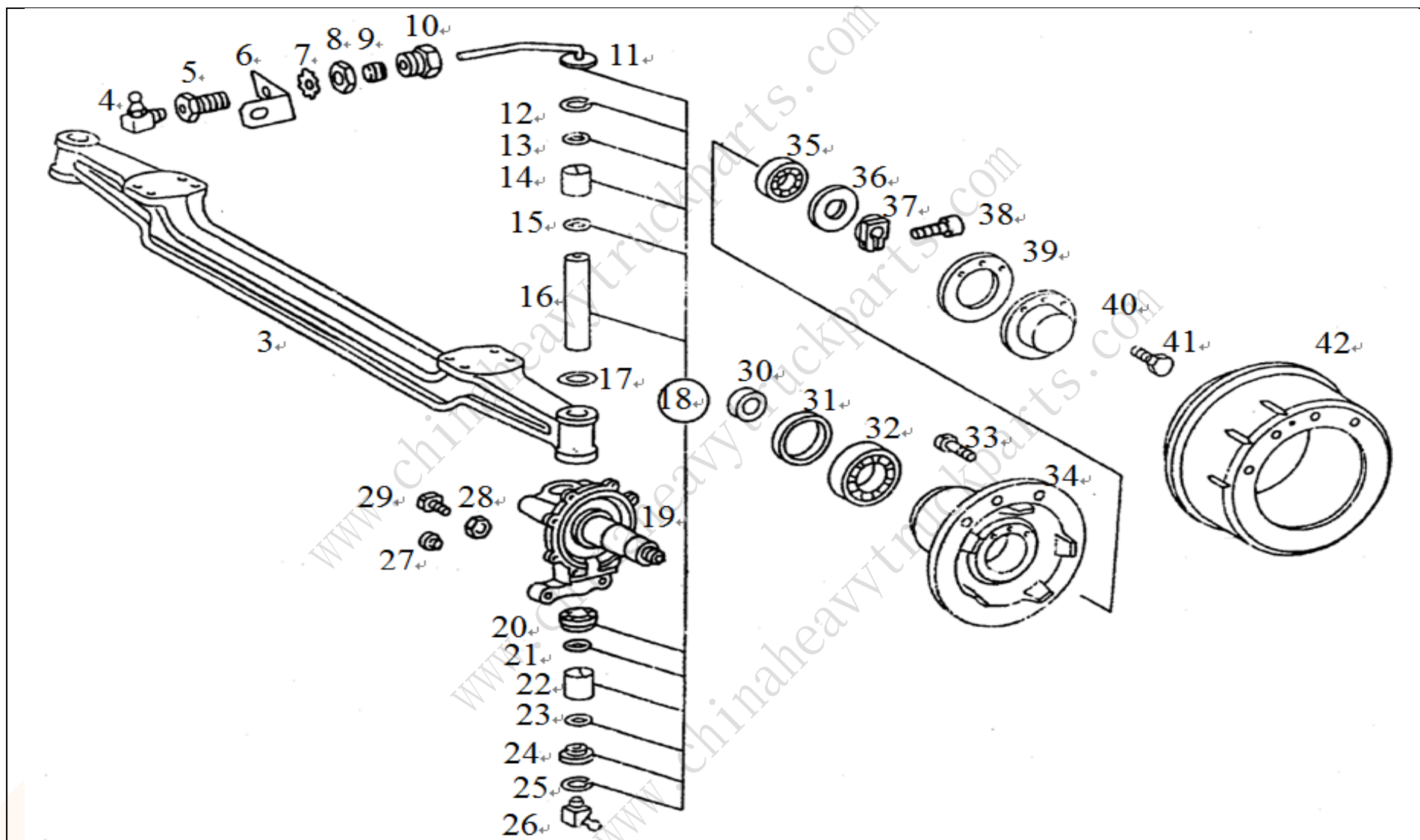
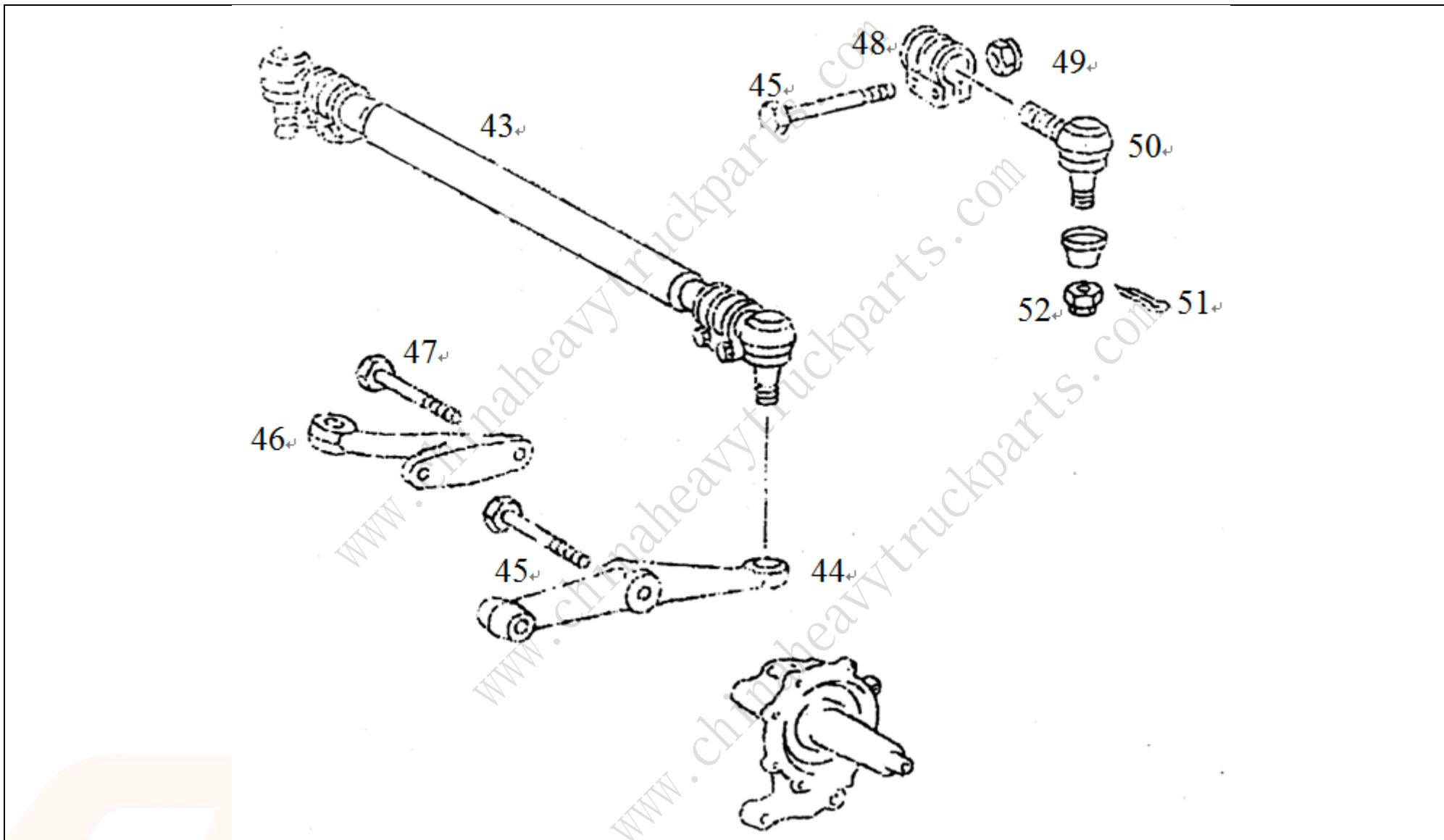


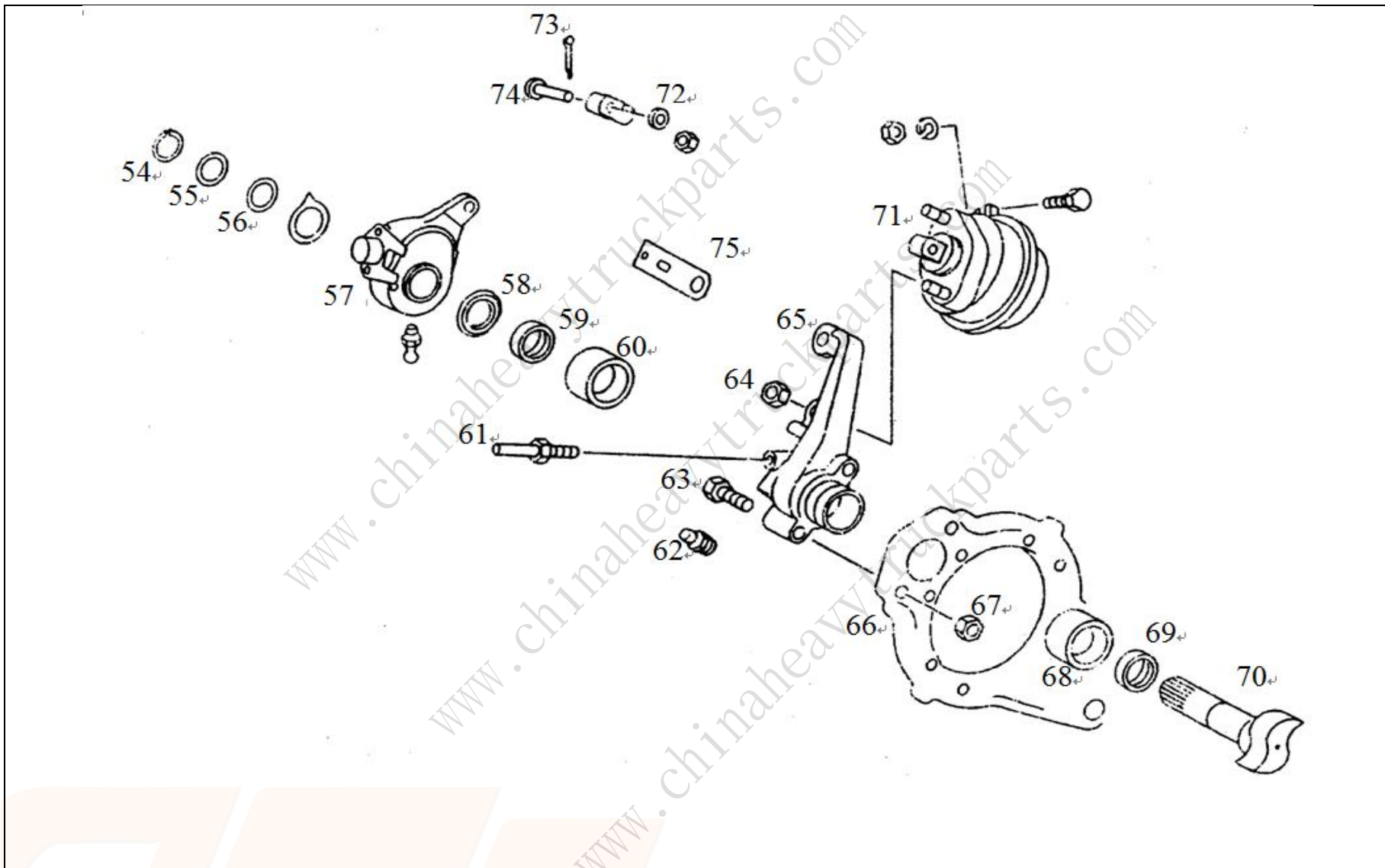




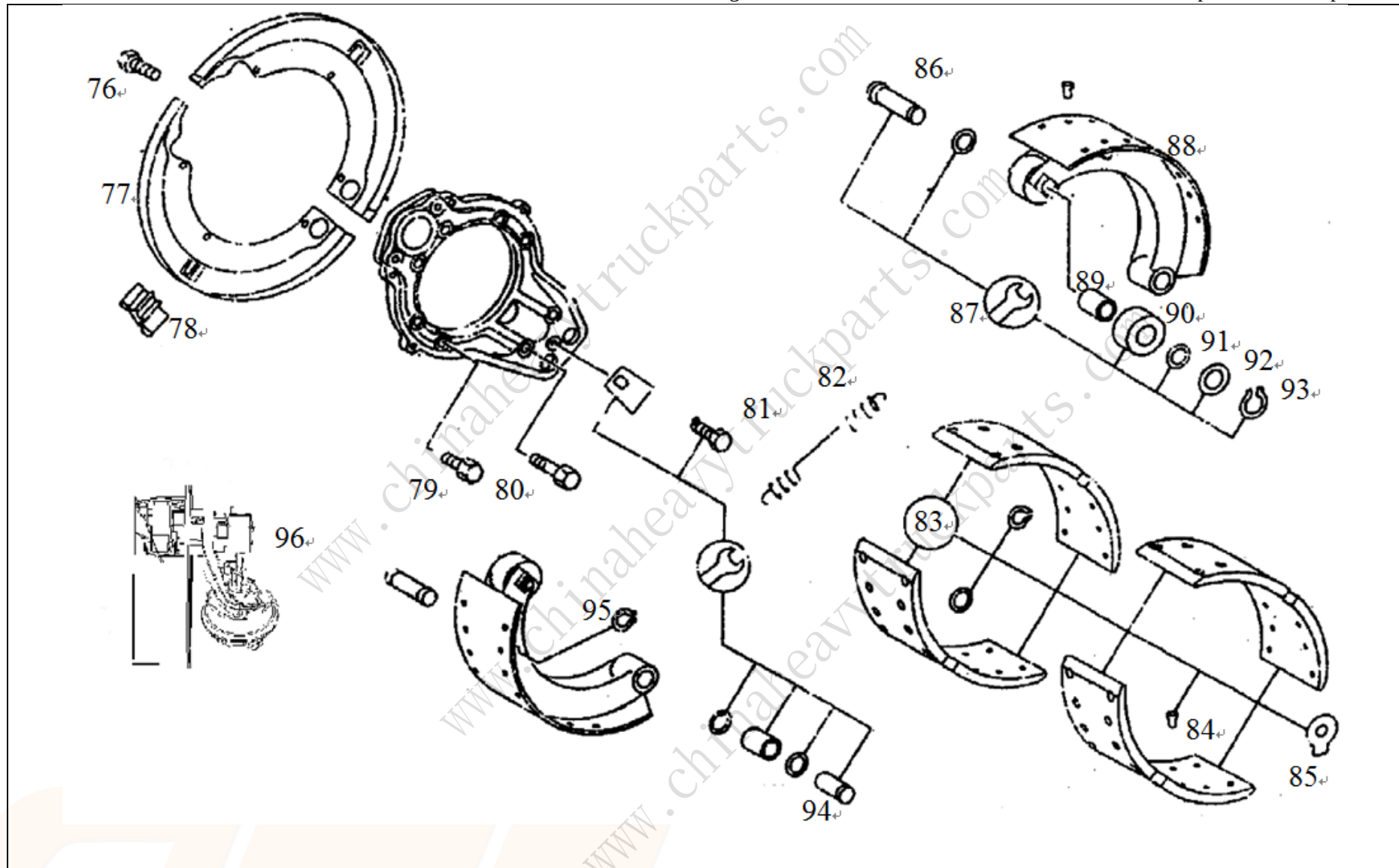


| 图册编号 | 零件名称       | 英文名称                | 零件号                                  | 基数 | 备注               |
|------|------------|---------------------|--------------------------------------|----|------------------|
| 1    | 前桥总成       | Front axle assembly | 506 330 18 00                        | 1  |                  |
| 2    | 标牌         | Brand name          | 505 584 12 24                        | 1  |                  |
| 3    | 前桥桥体       | Front axle beam     | 393 331 01 01                        | 1  |                  |
| 4    | 润滑油嘴       | Grease nipple       | N 071412 010300                      | 2  | 总成 656 330 00 82 |
| 5    | 隔离套管       | Sleeve tube         | 006 997 13 72                        | 2  |                  |
| 6    | 支架         | Bracket             | 656 332 00 40                        | 2  |                  |
| 7    | 齿形垫圈       | Retainer            | M 100862 014009                      | 2  |                  |
| 8    | 螺母         | Nut                 | M 106173 014001                      | 2  |                  |
| 9    | 双锥环        | Double-layer ring   | N 003862 004001                      | 2  |                  |
| 10   | 锁紧螺母       | Bolt                | N 003871 004100                      | 2  |                  |
| 11   | 带有润滑油管的防护盖 | Cover               | 389 330 01 56                        | 2  |                  |
| 12   | 弹性挡圈       | Spring gasket       | M 100893 058001                      | 2  |                  |
| 13   | 密封环        | Seal ring           | 389 332 01 59                        | 2  |                  |
| 14   | 衬套         | Bush                | 389 332 05 48                        | 2  |                  |
| 15   | 径向轴密封环     | Oil seal            | 006 997 71 47                        | 2  |                  |
| 16   | 转向节销       | Knuckle pin         | 391 332 00 06                        | 2  |                  |
| 17   | 调整垫        | Adjusting shim      | 389 332 24 52<br>389 332 01 52-08 52 | 1  |                  |
| 18   | 带法兰的转向节总成  | Knuckle assembly    | 500 330 04 20                        | 2  |                  |
| 19   | 带法兰的转向节    | Knuckle             | 500 332 02 01                        | 2  |                  |
| 20   | 止推圆锥滚柱轴承   | Roller bearing      | 001 981 78 18                        | 2  |                  |
| 21   | 密封环        | Seal ring           | 010 997 41 46                        | 2  |                  |
| 22   | 衬套         | Bush                | 389 332 01 48                        | 2  |                  |
| 23   | 密封环        | Seal ring           | 389 332 01 59                        | 2  |                  |
| 24   | 端盖         | Cover               | 389 332 03 33                        | 2  | 总成 389 330 00 21 |
| 25   | 弹性挡圈       | Spring gasket       | M 100893 058001                      | 2  |                  |
| 26   | 润滑油嘴       | Grease nipple       | N 071412 008200                      | 2  | 总成 389 330 00 21 |

| 图册编号 | 零件名称    | 英文名称               | 零件号                            | 基数 | 备注                                   |
|------|---------|--------------------|--------------------------------|----|--------------------------------------|
| 27   | 螺塞      | Screw plug         | N 915042 015000                | 2  |                                      |
| 28   | 螺母      | Nut                | M 106171 016001                | 2  | 总成 500 990 00 01                     |
| 29   | 限位螺栓    | Bolt               | 500 332 02 71                  | 2  |                                      |
| 30   | 止推环     | Thrust ring        | 389 334 02 15                  | 2  |                                      |
| 31   | 径向轴密封环  | Oil seal           | 004 997 18 47                  | 2  |                                      |
| 32   | 圆锥滚子轴承  | Roller bearing     | 006 981 99 05                  | 2  |                                      |
| 33   | 轮子固定螺栓  | Bolt               | 500 401 02 71                  | 20 |                                      |
| 34   | 前轮轮毂    | Hub of front wheel | 389 334 14 01                  | 2  |                                      |
| 35   | 圆锥滚子轴承  | Roller bearing     | 004 981 98 05                  | 2  |                                      |
| 36   | 止推垫圈    | Retainer           | 500 332 00 62                  | 2  |                                      |
| 37   | 锁紧螺母    | Nut                | 389 332 00 72                  | 2  | 总成 652 330 00 88                     |
| 38   | 螺栓      | Bolt               | M 100070 010151                | 2  |                                      |
| 39   | 密封垫     | Seal washer        | 943 334 01 80                  | 2  |                                      |
| 40   | 轮毂帽     | Hub cover          | 389 334 00 25                  | 2  |                                      |
| 41   | 螺栓      | Bolt               | N 910105 008008                | 16 |                                      |
| 42   | 制动鼓     | Brake drum         | 305 421 04 01                  | 2  |                                      |
| 43   | 转向横拉杆总成 | Tie rod            | 393 330 04 03                  | 1  |                                      |
| 44   | 转向横拉杆臂  | Tie rod            | 393 338 00 05                  | 2  |                                      |
| 45   | 螺栓      | Bolt               | M 105785 022081                | 2  |                                      |
| 46   | 转向节臂    | Knuckle arm        | 393 338 02 01                  | 1  |                                      |
| 47   | 螺栓      | Bolt               | 006 990 69 01                  | 2  |                                      |
| 48   | 夹子      | Clamp              | 000 338 31 45                  | 2  | 总成 000 460 29 48<br>总成 000 460 35 48 |
| 49   | 螺母      | Nut                | M 106184 012000                | 2  |                                      |
| 50   | 万向球接头总成 | Tie rod            | 000 460 29 48<br>000 460 35 48 | 1  |                                      |
| 51   | 开口销     | pin                | M 100091 050201                | 2  |                                      |
| 52   | 螺母      | Nut                | N 000937 024001                | 2  |                                      |







| 图册<br>编号 | 零件名称       | 英文名称              | 零件号                    | 基数 | 备注    |
|----------|------------|-------------------|------------------------|----|-------|
| 54       | 弹性挡圈       | Spring gasket     | M 100894 034001        | 2  |       |
| 55       | 调整垫表格图     | Adjust shim       | 346 421 05/06/07/09 52 | 按需 | 按实际所需 |
| 56       | 垫片         | Retainer          | 346 421 10 52          | 2  |       |
| 57       | 自动制动操座杆调节器 | Adjusting arm     | 389 420 07 38          | 2  |       |
| 58       | 垫圈         | Retainer          | 385 421 01 52          | 2  |       |
| 59       | 密封环        | Seal ring         | 012 997 37 47          | 2  |       |
| 60       | 衬套         | Bush              | 305 421 06 50          | 2  |       |
| 61       | 螺栓         | Bolt              | N304017 008016         | 2  |       |
| 62       | 润滑油嘴       | Grease nipple     | N071412 008200         | 2  |       |
| 63       | 螺栓         | Bolt              | 346 990 32 04          | 4  |       |
| 64       | 螺母         | Nut               | N913004 016004         | 4  |       |
| 65       | 左支承座       | Left base         | 389 421 08 06          | 1  |       |
|          | 右支承座       | Right base        | 389 421 09 06          | 1  |       |
| 66       | 制动支架       | Brake support     | 346 421 31 06          | 2  |       |
| 67       | 螺母         | Nut               | 385 990 01 50          | 4  |       |
| 68       | 衬套         | Bush              | 305 421 07 50          | 2  |       |
| 69       | 密封环        | Seal ring         | 014 997 22 47          | 2  |       |
| 70       | 制动凸轮轴      | Brake camshaft    | 623 421 01 36          | 1  |       |
|          | 制动凸轮轴      | Brake camshaft    | 623 421 02 36          | 1  |       |
| 71       | 膜片制动气室     | Membrane charmber | 007 420 88 18          | 2  |       |
| 72       | 垫片         | Retainer          | M 100848 014012        | 2  |       |
| 73       | 开口销        | Pin               | M 100091 040111        | 2  |       |
| 74       | 销          | Pin               | 361 991 00 05          | 2  |       |
| 75       | 支架         | Bracket           | 387 429 13 40          | 2  |       |
| 76       | 螺栓         | Bolt              | 972 990 01 04          | 10 |       |



| 图册<br>编号 | 零件名称        | 英文名称                      | 零件号             | 基数 | 备注 |
|----------|-------------|---------------------------|-----------------|----|----|
| 77       | 护板          | Backplate                 | 307 421 00 20   | 2  |    |
|          | 护板          | Backplate                 | 307 421 01 20   | 2  |    |
| 78       | 塞堵          | Plug                      | 346 421 00 11   | 4  |    |
| 79       | 螺栓          | Bolt                      | 346 990 13 04   | 12 |    |
| 80       | 螺栓          | Bolt                      | 346 990 15 04   | 4  |    |
| 81       | 螺栓          | Bolt                      | N 910106 010037 | 2  |    |
| 82       | 回位弹簧（内）     | Return spring             | 346 993 08 10   | 2  |    |
|          | 回拉弹簧（外）     | Return spring             | 945 993 00 10   | 2  |    |
| 83       | 制动蹄衬片       | Brake lining              | 659 421 05 10   | 8  |    |
| 84       | 铆钉          | Hollow rivet              | 500 990 00 97   | 64 |    |
| 85       | 止动垫片        | Lock sheet                | 942 994 00 09   | 2  |    |
| 86       | 销           | Pin                       | 658 423 01 74   | 4  |    |
| 87       | 带制动衬片的制动蹄总成 | Brake shoe with lining    | 317 420 05 20   | 4  |    |
| 88       | 制动蹄总成       | Brake shoe without lining | 317 420 05 20   | 4  |    |
| 89       | 衬套          | Bush                      | 346 421 05 50   | 4  |    |
| 90       | 辊子          | Roller                    | 317 421 02 34   | 4  |    |
| 91       | 制动蹄销密封环     | Seal ring                 | 003 997 69 48   | 8  |    |
| 92       | 垫圈          | Retainer                  | N 000988 017100 | 4  |    |
| 93       | 弹性挡圈        | Spring gasket             | M 100894 017001 | 4  |    |
| 94       | 制动蹄销子       | Brake shoe pin            | 497 421 00 74   | 4  |    |
| 95       | 弹性挡圈        | Spring gasket             | M 100894 012001 | 8  |    |
| 96       | 左制动器总成      | LEFT BRAKE ASSEMBLY       | 505 420 08 01   | 1  |    |
|          | 右制动器总成      | RIGHT BRAKE ASSEMBLY      | 505 420 09 01   | 1  |    |